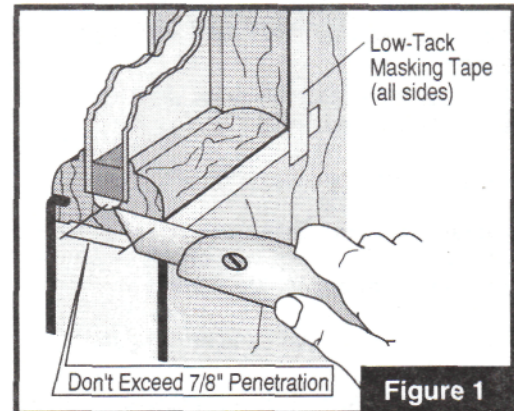


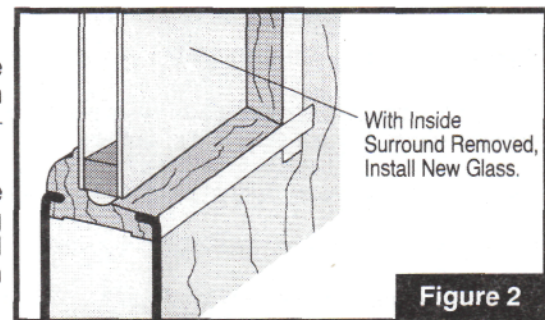
Remove Surround and Damaged Glass

1. **Door Panel:** Have an assistant hold panel to relieve stress on hinges. Remove hinge pins and position panel horizontally with interior surface facing up.
Sidelite panel: Do not attempt to remove sidelite panel—glass can be replaced while sidelite is installed in frame.
2. Remove grille (if any).
3. Using a utility knife, cut around interior perimeter of surround. Do not penetrate blade more than 7/8". **See Fig. 1**
4. Remove interior portion of surround.
Do not attempt to remove by prying against panel edge with screwdriver—this will damage door panel surface. Remove by tapping the outside edges of the glass to "push" the surround portion out.
5. Remove any remaining glass or sealant material from the exterior surround and thoroughly clean glazing seat.



Install New Glass

6. Position the new glass into the exterior sidelite face. **See Fig. 2**
IMPORTANT: If the new replacement glass is Low E, make sure glass sticker is facing towards the inside. Insert PVC spacer shim material in margin between glass edge and sidelite (if required)—**do not force!**
7. Apply sealant along the entire glazing seat perimeter of the replacement surround. Also apply sealant continuously along perimeter of the panel where the replacement surround will contact. Position new surround in place—firmly seat surround in sealant.



Install and Finish New Surround

8. Secure new surround using sufficient finishing nails.
Be careful not to drive nail into edge of glass. See Fig. 3
9. Clean any excess sealant from surround, glass or panel area.
10. Stain new surround to match panel surface.

